# CORPORATE Brochure

Paper Cup Printing & Blanking



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## HWI KOREA

### His World Ineternational Co.

## + PROFILE

His World International is a professional machinery manufacturer. There are paper cup flexographic printing & blanking machine, paper cup blank punching machine, paper blank offset printing machine, paper cup inspection machine and roll die-cutting machine in our product line.

With more than 20 years experience and development,

our products rank first in the domestic market and also we have exported to more than 50 countries including Europe, North America, South America, Middle East, Japan, and Southeast Asia.

### **ABOUT US**

Best Korean Machinery

We successfully certified by ISO9001:2001, ISO14001:2004 and products are approved CE certificate.

Our company upholds the policy of "Innovation, Striving Forward, and Active Manner".

We are doing utmost to research and develop, on the basis of existing experience and modern technology.

We warmly welcome new and old customers to visit, guidance, negotiation. As always, we will do our best.

#### **1999** Establishment of Chnagdae Engineering (HWI)

**2000** Developmnet of Paper cup Blank Punching Machine & Flexography Machine

#### 2005 - 2008

Development of Thomson Die Cutting Machine Paper printing & Punching Machine CE Certified

**2009 - 2012** ISO 9001:2001 Certified ISO 14001:2004 Certified

**2012** KS / ISO 14001:2009 Certified

**2014 - 2017** Development of Thomson Die Cutting Machine & Paper Cup Inspection Machine





https://facebook.com/HISWORLDINTERNATIONAL/

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## HWI KOREA

## + PRODUCT







#### Flexographic printing and punching machine

#### ▷ A-Model (AIR PUMP TYPE)

Flexographic Printing & punching machine is best option for paper cup blank(fan) with different size by changing molds. Servo control performance is accurate to printing & cutting the paper at high speed with stripping.

#### ▷ Production Range

2.5oz ~ 150oz blanks, 60cc ~1100cc

#### ▷ Main Configuration

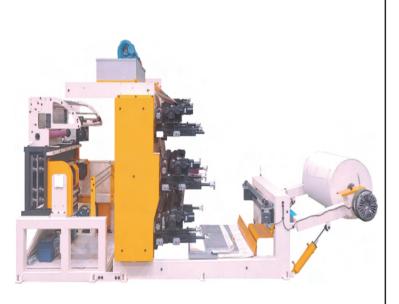
- 1. Paper roll die cutting
- 2. Flexographic Printing
- 3. EPC Sensor for Paper roll
- 4. Auto tension control system
- 5. Tracking the I-Mark system
- 6. Mitsubishi Servo control system
- 7. Automatic Collecting
- 8. Automatic Stripping
- 9. Air pump type for ink
- 10. Corona treatment for double coated paper

#### ▷ Specification

MODEL	A3-Model	A4-Model	A5-Model
Blank Application	Paper Cup, Plate, bowl and Paper container.		
Blank Size	2oz ~ 150oz Blank, 60cc ~ 1100cc		
Max Roll Width	980mm		
Max Roll Diameter	1600mm		
Printing type	Flexographic Printing (Anilox Cylinder 200LPI ~600LPI)		
Printing Color	3 color	4 color	5 color
Paper Thickness	170 ~ 350gsm		
Productive Speed	100 ~ 300stroke/min(Paper cup)		
Mold Changing Time	About 20 ~ 30 minutes		
Ink Feeding type	Air pump type		
Control System	AC Servo/ Inverter / I-Mark / Auto tension		
<b>Total Electric Power</b>	15kw (Heater +20kw)		
Rated Frequency	50/60 Hz		
Rated Vortage	220 V 3~		
Dimension	6500 x 2150 x 2175	6500 x 2150 x 2475	6500 x 2150 x 2775
Weight	2800KG	3000KG	3300KG

## HWI KOREA





### Flexographic printing and punching machine

#### ▷ T-Model (TRAY TYPE)

Flexographic Printing & punching machine is best option for paper cup blank(fan) with different size by changing molds. Servo control performance is accurate to printing & cutting the paper at high speed with stripping.

#### ▷ Production Range

2.5oz ~ 150oz blanks, 60cc ~1100cc

#### ▷ Main Configuration

- 1. Paper roll die cutting
- 2. Flexographic Printing
- 3. Auto tension control system
- 4. Tracking the I-Mark system
- 5. Mitsubishi Servo control system
- 6. Automatic Collecting
- 7. Automatic Stripping
- 8. Tray type for ink



#### $\triangleright$ Specification

MODEL	T3-Model	T4-Model	T5-Model
Blank Application	Paper Cup, Plate, bowl and Paper container.		
Blank Size	2oz ~ 150oz Blank, 60cc ~ 1100cc		
Max Roll Width	980mm		
Max Roll Diameter	1600mm		
Printing type	Flexographic Printing (Anilox Cylinder 200LPI ~600LPI)		
Printing Color	3 color	4 color	5 color
Paper Thickness	170 ~ 350gsm		
Productive Speed	100 ~ 300stroke/min(Paper cup)		
Mold Changing Time	About 20 ~ 30 minutes		
Ink Feeding type	Tray type		
Control System	AC Servo/ Inverter / I-Mark / Auto tension		
Total Electric Power	15kw (Heater +20kw)		
Rated Frequency	50/60 Hz		
Rated Vortage	220 V 3~		
Dimension	5000 x 2150 x 2180	5000 x 2150 x 2475	5000 x 2150 x 2775
Weight	2700KG	2900KG	3000KG



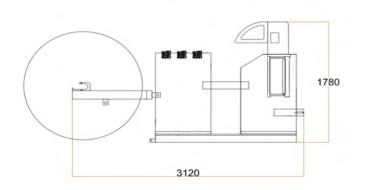
paper converting machinery

### PAPER CUP BLANK PUNCHING MACHINE



	BLANK PUNCHING M/C (S-Model / SC-Model)	
Blank Application	Paper Cup, Plate, bowl and Cone sleeve(SC-Model)	
Blank Size	2oz ~ 150oz Blank,	60cc ~ 1100cc
Max Roll Width	1,000mm	
Max Roll Diameter	1,500mm (Can be customized)	
Number of Blanking	Up to 6 Way (Depends on blank size)	
Paper Thickness	170 ~ 350gsm(Paper Cup),	100 ~ 150gsm(Cone) (SC-Model)
Material	PE Laminated paper, Aluminum Foil Paper	
Speed of production	Max. 300stroke/min(Paper cup)	Max. 130stroke/min (Cone) (SC-Model)
Paper Feeding Method	Servo roll feeding type	
Control System	AC Servo/ Inverter / I-Mark / Auto tension	
Total Electric Power	Approximately 8kW	
Rated Frequency	50/60 Hz	
Rated Vortage	220 V 3~	
Dimension	3120 x 1500 x 1780	
Weight	2200kg	

#### - LAY-OUT OF THE MACHINE



#### (Strong Model)

#### ▷ General Descripton

Paper cup blank punching machine is designed for blanking of paper

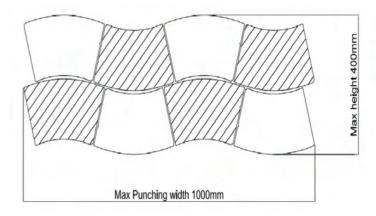
### Application of Machine

Paper blank for paper cup, bowl, plate and so on

Production Range
 2.5 oz ~ 150oz blank, 60cc ~ 1100cc

#### ▷ Main Configuration

- 1. Paper roll die cutting
- 2. Heavy-duty metal mold (Long run production)
- 3. Tension control system(Paper roll unwinding)
- 4. Tracking the I-Mark system(Simple and easy operation)
- 5. Mitsubishi Servo control system(It works more accurate)
- 6. Automatic Collecting
- 7. Automatic Stripping
- 8. Quick change mold and adjustment (Around 20minutes)9. Roof equipment
- (For C-curl of paper roll)
  - SIZE RANGE OF BLANKING





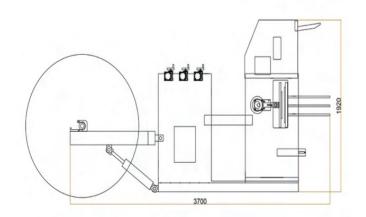
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### PAPER CUP BLANK PUNCHING MACHINE



	BLANK PUNCHING M/C (R-Model)	
Blank Application	Paper Cup, Plate, bowl	
Blank Size	2oz ~ 150oz Blank,	60cc ~ 1100cc
Max Roll Width	1,000mm (Can be customized)	
Max Roll Diameter	1,500mm (Can be customized)	
Number of Blanking	Up to 6 Way (Depends on blank size)	
Paper Thickness	170 ~ 350gsm(Paper Cup),	
Material	PE Laminated paper, Aluminum Foil Paper	
Speed of production	Max. 300stroke/min(Paper cup)	
Paper Feeding Method	Servo roll feeding type	
Control System	AC Servo/ Inverter / I-Mark / Auto tension	
Total Electric Power	Approximately 8kW	
Rated Frequency	50/60 Hz	
Rated Vortage	220 V 3~	
Dimension	3700 x 1600 x 1920	
Weight	2400kg	

#### - LAY-OUT OF THE MACHINE



#### (R-MODEL)

#### ▷ General Descripton

Paper cup blank punching machine is designed for blanking of paper

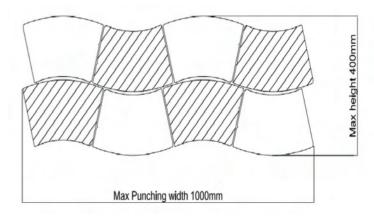
### ▷ Application of Machine

Paper blank for paper cup, bowl, plate and so on

▷ Production Range 2.5 oz ~ 150oz blank, 60cc ~ 1100cc

#### ▷ Main Configuration

- 1. Paper roll die cutting
- 2. Heavy-duty metal mold (Long run production)
- 3. Tension control system(Paper roll unwinding)
- 4. Tracking the I-Mark system(Simple and easy operation)
- 5. Mitsubishi Servo control system(It works more accurate)
- 6. Automatic Collecting
- 7. Automatic Stripping
- 8. Quick change mold and adjustment (Around 20minutes) 9. Roof equipment
- (For C-curl of paper roll)
  - SIZE RANGE OF BLANKING





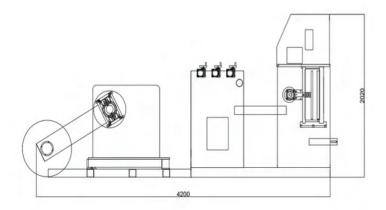
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### PAPER CUP BLANK PUNCHING MACHINE



	BLANK PUNCHING M/C (AL-Model)	
Blank Application	Paper Cup, Plate, bowl and etc	
Blank Size	2oz ~ 150oz Blank,	60cc ~ 1100cc
Max Roll Width	1,000mm (Can be customized)	
Max Roll Diameter	1,600mm (Can be customized)	
Number of Blanking	Up to 6 Way (Depends on blank size)	
Paper Thickness	170 ~ 350gsm(Paper Cup),	
Material	PE Laminated paper, Aluminum Foil Paper	
Speed of production	Max. 300stroke/min(Paper cup)	
Paper Feeding Method	Servo roll feeding type	
Control System	AC Servo/ Inverter / I-Mark / Auto tension / E.P.C	
Total Electric Power	Approximately 10kW	
Rated Frequency	50/60 Hz	
Rated Vortage	220 V 3~	
Dimension	4200 x 2300 x 2020	
Weight	2800kg	

#### - LAY-OUT OF THE MACHINE



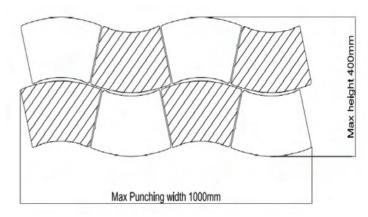
#### (AL-MODEL)

#### ▷ General Descripton

Paper cup blank punching machine is designed for blanking of paper

- Application of Machine Paper blank for paper cup, bowl, plate and so on
- ▷ Production Range 2.5 oz ~ 150oz blank, 60cc ~ 1100cc
- ▷ Main Configuration
- 1. Paper roll die cutting
- 2. Heavy-duty metal mold (Long run production)
- 3. Tension control system(Paper roll unwinding)
- 4. Tracking the I-Mark system(Simple and easy operation)
- 5. Mitsubishi Servo control system(It works more accurate)
- 6. Automatic Collecting
- 7. Automatic Stripping
- 8. Quick change mold and adjustment (Around 20minutes)
- 9. Roof equipment (For C-curl of paper roll)
- 10. Air shaft-less unwinding part
- 11. Edge Position Control Sensor (E.P.C)

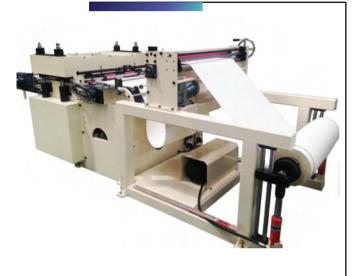
#### - SIZE RANGE OF BLANKING





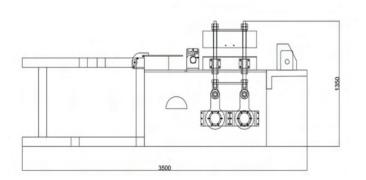
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### PAPER ROLL DIE CUTTING MACHINE





#### - LAY-OUT OF THE MACHINE



#### ▷ General Descripton

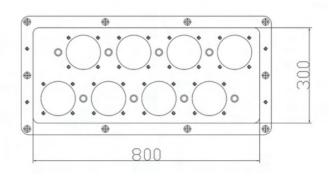
Roll die cutting machine is designed for paper plate, paper tray and etc with creasing

- Application of Machine Paper blank for paper cup, bowl, plate and so on
- Production Range 2.5 oz ~ 92oz blank

#### ▷ Main Configuration

- 1. Paper roll die cutting
- 2. Wooden Mold
- 3. Tracking the I-Mark system
- 5. Mitsubishi Servo control system (It works more accurate)
- 6. Automatic Collecting
- 7. Easy to Operate

#### - SIZE RANGE OF BLANKING



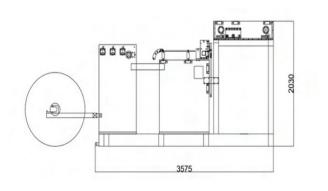


Paper converting machinery

### PRODUCT



▷ Lay Out of Machine



#### Paper Reel to Sheet Cutting Machine

#### ▷ General Description

Special equipment for cutting paper roll and online sheet cutting with simple production, and high speed

#### ▷ Application of Machine

Paper Jombo Roll

#### ▷ Production Range

Length : 100mm ~ 800mm, Width : 400mm ~ 850mm

#### ▷ Main Configuration

- 1. Auto Tension Break for Paper roll
- 2. AC Servo Control System
- 3. High Speed with Finest Performance
- 4. 100RPM per minute
- 5. High quatilty Knife
- 6. PLC Contorl Paper Sheet Stacker

#### ▷ Specification

Max Roll Width : 850mm Max Roll Diameter : 1500mm Paper Thickness : 170 ~ 350gsm Speed of Production : 100RPM/minute Cutting Size : Width 400 ~850mm / Length 100 ~800mm Control System : AC Servo / Inverter / I-Mark / PLC Total Power : 10kW Rated Frequency : 50/60Hz Dimension : 4300 x 1800 x 2500 Weight : 2500kg



Paper converting machinery

### PRODUCT





#### Paper Cup Inside Inspection Machine

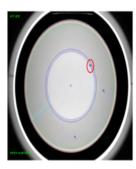
#### ▷ General Description

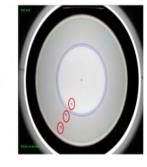
Paper cup inspection machine inspects automatically pollution of inside paper cup and paper container

### Application of Machine Paper drinking cup, Paper container, Instant noodle bowl

Production Range 4oz to 92oz

#### ▷ Inspection Image







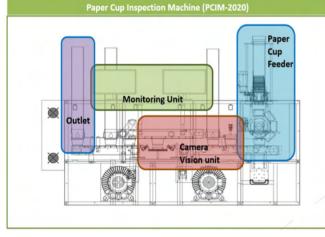
#### ▷ Specification

Application : Paper Drinking Cup, Instant Noodle bowl, etc Container Size : 4oz ~ 92oz Inspeciton Speed : 180pcs / minute (depends on size) Inspection Position : Inside wall & bottom Detection Index : Seam open, Inverse Curling, Bottom leakage, Damage Deformation, Cup Detection Control System : PLC / 1 Camera(Germany) Software : Container Inspection Software (Safe cup easy) Total Power : 7kW Pneumatic : 0.85MPA Rated Frequency : 50/60Hz Rated Voltage : Three phase 220v Dimension : 1700 x 800 x 2500 Weight : 500kg



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▷ Specification

Application : Paper Drinking Cup, Instant Noodle bowl, etc Container Size : 4oz ~ 92oz Inspeciton Speed : 180pcs / minute (depends on size) Inspection Position : Inside wall & bottom, Cup-mouse, Outside-bottom Detection Index : Seam open, Inverse Curling, Bottom leakage, Damage Deformation, Cup Detection Control System : PLC / 5 Camera(Germany) Software : Container Inspection Software (Safe cup easy &Safe cup multi) Total Power : 7kW Pneumatic : 0.85MPA Rated Frequency : 50/60Hz Rated Voltage : Three phase 220v Dimension : 2600 x 800 x 2500 Weight : 800kg

#### Paper Cup Inside & Outside Inspection Machine

#### ▷ General Description

Paper cup inspection machine inspects automatically pollution of inside and outside paper cup and paper container

#### ▷ Application of Machine

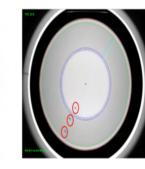
Paper drinking cup, Paper container, Instant noodle bowl

#### ▷ Production Range

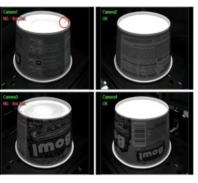
4oz to 92oz

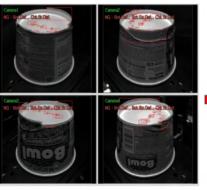
#### ▷ Inspection Image













Pollution on the bottom



Damage deformation



Paper converting machinery







#### Paper cup fan blank Offset printing machine

#### ▷ Technical Parameters

Model : Paper Cup Fan Blank Offset Printing Machine (OSPM-1100)

Paper cup blank offset printing machine is best option for small amount of customized production.

#### ▷ Main Configuration

- 1. Automatic Feeding Paper cup blank (fan, tray)
- 2. Easy to operate
- 3. 3Color UV offset printing
- 4. UV Flexo Ink uses
- 5. Double UV Lamp Heater
- 6. 4oz to 32oz can be printed

#### ▷ Specification

Application : Paper Cup Blank & Tray Blank Size : 4oz ~ 32oz Blank Paper Thickness : 170 ~ 400gsm Material : Single coated & Double coated Paper Speed of Production : Max 90 ~ 100pcs (single coated paper) Max 70 ~ 80pcs (double coated paper)

Anilox Cylinder : 220LPI ~ 600LPI Ink Dryer : Ultraviolet Lamp Heater Total Power : 7kW Dimension : 3800 x 1000 x 1500 Weight : 1500kg

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